



SCS Directory

Accreditation number: SCS 0115

International standard: ISO/IEC 17025:2017
Swiss standard: SN EN ISO/IEC 17025:2018

METRON Measurement SA
Calibration Laboratory
Via Luserte Sud 7
6572 Quartino

Head: Angelo Capone
Responsible for MS: Angelo Capone
Telephone: +41 91 780 49 37
E-Mail: info@metron-labo.ch
Internet: <http://www.metron-labo.ch>
Initial accreditation: 02.06.2009
Current accreditation: 02.06.2019 to 01.06.2024
Scope of accreditation see: www.sas.admin.ch
(Accredited bodies)

Scope of accreditation as of 09.12.2022

Calibration laboratory for length, form, torque, force and electrical quantities

Calibration and Measurement Capability (CMC)

| Measured Quantity / Instrument or Gauge | Measurement Range | Measurement Conditions | Best Measurement Capability \pm ¹⁾ | Remarks |
|---|-------------------|------------------------|---|--------------------------|
| Length | | | | Also on-site calibration |
| Callipers | 0 mm...2000 mm | Scale interval | | |
| | | 0,1 mm | $58 \mu\text{m} + 2 \cdot 10^{-6} \cdot L$ | Analog indication |
| | | 0,02 mm | $12 \mu\text{m} + 12 \cdot 10^{-6} \cdot L$ | |
| | | 0,01 mm | $8 \mu\text{m} + 7 \cdot 10^{-6} \cdot L$ | |
| | | 0,05 mm | $29 \mu\text{m} + 3 \cdot 10^{-6} \cdot L$ | |
| | | 0,01 mm | $13 \mu\text{m} + 5 \cdot 10^{-6} \cdot L$ | Digital indication |
| | | 0,001 mm | $6 \mu\text{m} + 8 \cdot 10^{-6} \cdot L$ | |



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| Measured Quantity / Instrument or Gauge | Measurement Range | Measurement Conditions | Best Measurement Capability \pm ¹⁾ | Remarks |
|---|-------------------|--|---|--------------------------|
| Dial gauges | | Scale interval | | Also on-site calibration |
| | 0 mm...10 mm | 0,001 mm | 0,6 μ m | Analog indication |
| | 0 mm...20 mm | 0,002 mm | 1,2 μ m | |
| | 0 mm...100 mm | 0,01 mm | 5,8 μ m | |
| | 0 mm...100 mm | 0,1 mm | 58,1 μ m | |
| | 0 mm...2 mm | 0,0001 mm | 0,2 μ m | Digital indication |
| | 0 mm...10 mm | 0,001 mm | 1,2 μ m | |
| Dial Gauges (Lever-Type) | | Scale interval | | Also on-site calibration |
| | | 0,002 mm | 1,2 μ m | Analog indication |
| | | 0,01 mm | 6,5 μ m | |
| | | 0,001 mm | 1,2 μ m | Digital indication |
| Electronic length indicators | | Scale interval | | Also on-site calibration |
| | 0 mm...2 mm | 0,0001 mm | 0,2 μ m | |
| | 0 mm...10 mm | 0,0001 mm | 0,6 μ m | |
| External Micrometres | 0 mm...30 mm | 0,0001 mm | 1,2 μ m | |
| | | Scale interval | | Also on-site calibration |
| | 0 mm...25 mm | 0,001 mm | 0,6 μ m + $0,5 \cdot 10^{-6} \cdot L$ | Analog indication |
| | | 0,010 mm | 5,8 μ m | |
| | 0 mm...25 mm | 0,001 mm | 1,2 μ m + $0,5 \cdot 10^{-6} \cdot L$ | Digital indication |
| | | 0,010 mm | 11,6 μ m | |
| | >25 mm...125 mm | 0,001 mm | 0,6 μ m + $1,2 \cdot 10^{-6} \cdot L$ | Analog indication |
| | | 0,010 mm | 5,8 μ m | |
| | >25 mm...125 mm | 0,001 mm | 1,2 μ m + $7,0 \cdot 10^{-6} \cdot L$ | Digital indication |
| | | 0,010 mm | 11,6 μ m | |
| >125 mm...200 mm | 0,001 mm | 0,6 μ m + $11,0 \cdot 10^{-6} \cdot L$ | Analog indication | |
| | 0,010 mm | 5,8 μ m + $2,0 \cdot 10^{-6} \cdot L$ | | |



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|---|-------------------|---|---|--------------------------|--------------------------|
| Internal Micrometres 3-line contact | >125 mm...200 mm | 0,001 mm | $1,2 \mu\text{m} + 9,0 \cdot 10^{-6} \cdot L$ | Digital indication | |
| | | 0,010 mm | 11,6 μm | | |
| | >200 mm...300 mm | 0,001 mm | $0,3 \mu\text{m} + 4,0 \cdot 10^{-6} \cdot L$ | Analog indication | |
| | | 0,010 mm | $1,1 \mu\text{m} + 2,0 \cdot 10^{-6} \cdot L$ | | |
| | >200 mm...300 mm | 0,001 mm | $1,2 \mu\text{m} + 11,0 \cdot 10^{-6} \cdot L$ | Digital indication | |
| | | 0,010 mm | $11,5 \mu\text{m} + 0,5 \cdot 10^{-6} \cdot L$ | | |
| | | Scale interval | | Also on-site calibration | |
| Depth Micrometres | 2 mm...300 mm | 0,001 mm | $2,5 \mu\text{m} + 1,5 \cdot 10^{-6} \cdot L$ | Analog indication | |
| | | 0,002 mm | $2,6 \mu\text{m} + 2,0 \cdot 10^{-6} \cdot L$ | | |
| | | 0,005 mm | $3,8 \mu\text{m} + 1,0 \cdot 10^{-6} \cdot L$ | | |
| | | 0,01 mm | $6,3 \mu\text{m} + 0,5 \cdot 10^{-6} \cdot L$ | | |
| | 2 mm...300 mm | 0,001 mm | $2,7 \mu\text{m} + 1,0 \cdot 10^{-6} \cdot L$ | Digital indication | |
| | | 0,01 mm | $11,8 \mu\text{m} + 0,5 \cdot 10^{-6} \cdot L$ | | |
| | | | Scale interval | | Also on-site calibration |
| | 0 mm...25 mm | 0,001 mm | $0,6 \mu\text{m} + 4,0 \cdot 10^{-6} \cdot L$ | Analog indication | |
| | | 0,010 mm | 5,8 μm | | |
| | 0 mm...25 mm | 0,001 mm | $1,2 \mu\text{m} + 0,5 \cdot 10^{-6} \cdot L$ | Digital indication | |
| 0,010 mm | | 11,6 μm | | | |
| >25 mm...100 mm | 0,001 mm | $0,6 \mu\text{m} + 1,2 \cdot 10^{-6} \cdot L$ | Analog indication | | |
| | 0,010 mm | 5,8 μm | | | |
| >25 mm...100 mm | 0,001 mm | $1,2 \mu\text{m} + 1,0 \cdot 10^{-6} \cdot L$ | Digital indication | | |
| | 0,010 mm | 11,6 μm | | | |
| >100 - 150 mm | 0,001 mm | $0,5 \mu\text{m} + 3,0 \cdot 10^{-6} \cdot L$ | Analog indication | | |
| | 0,010 mm | $5,8 \mu\text{m} + 0,5 \cdot 10^{-6} \cdot L$ | | | |
| >100 mm...150 mm | 0,001 mm | $1,1 \mu\text{m} + 2,0 \cdot 10^{-6} \cdot L$ | Digital indication | | |
| | 0,010 mm | 11,6 μm | | | |



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| Measured Quantity / Instrument or Gauge | Measurement Range | Measurement Conditions | Best Measurement Capability \pm ¹⁾ | Remarks |
|---|----------------------|-------------------------------|--|---|
| Height measuring instrument | 0 mm...1000 m | Scale interval 0,1 μ m | 0,3 μ m + 3,5 \cdot 10 ⁻⁶ ·L | Also on-site calibration Calibration with angular Laser interferometer |
| | 0 mm...1000 mm | 0,1 μ m | 1,2 μ m + 4,6 \cdot 10 ⁻⁶ ·L | Calibration with step gauge |
| Setting gauge for probe constant | 5 mm...45 mm | | 0,5 μ m + 2,0 \cdot 10 ⁻⁶ ·L | Calibration with horizontal length measuring Machine |
| Straightness standards | 0 mm...3000 mm | | 0,6 μ m + (0,2+B/2000) \cdot 10 ⁻⁶ ·L | Also on-site calibration With angular Laser interferometer |
| | 0 mm...5000 mm | | 0,6 μ m + (0,2+B/2000) \cdot 10 ⁻⁶ ·L | with electronic levels B = base length in mm |
| Plug gauges | 20 mm...400 mm | | 0,35 μ m + 1,5 \cdot 10 ⁻⁶ ·L | Also on-site calibration |
| Pin gauges and plugs | 0.05 mm...20 mm | | 0,3 μ m | Also on-site calibration |
| Gap gauges | 1 mm...150 mm | | 0,30 μ m + 1,5 \cdot 10 ⁻⁶ ·L | Also on-site calibration |
| Ring gauges | 0.4 mm...400 mm | | 0,30 μ m + 1,5 \cdot 10 ⁻⁶ ·L | Also on-site calibration |
| Thread ring gauges | 1.2 mm...350 mm | | 2,2 μ m + 1,0 \cdot 10 ⁻⁶ ·L | Also on-site calibration |
| | Pitch 0.25 mm...6 mm | | | Simple pitch diameter |
| Thread plug gauges | 0.3 mm...300 mm | | 2,1 μ m + 0,5 \cdot 10 ⁻⁶ ·L | Also on-site calibration |
| | Pitch 0.08 mm...6 mm | | | Simple pitch diameter |
| Gauge blocks Central length | 0.5 mm...100 mm | Material Steel | 0,07 μ m + 0,4 \cdot 10 ⁻⁶ ·L | |
| | | Ceramic | 0,08 μ m + 0,4 \cdot 10 ⁻⁶ ·L | |
| | | Tungsten carbide | 0,1 μ m + 0,4 \cdot 10 ⁻⁶ ·L | |



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|--|-----------------------------|---------------------------------|--|--|
| Variation in length V with f_o and f_u | | | 0,05 μm | |
| Central length | 100 mm...1100 mm | | 0,25 $\mu\text{m} + 1 \cdot 10^{-6} \cdot L$ | Measure with horizontal machine one coordinate |
| Variation in length V with f_o and f_u | | | 0,25 $\mu\text{m} + 1 \cdot 10^{-6} \cdot L$ | |
| 2-Point Internal Micrometers | 25 mm...1100 mm | | 0,25 $\mu\text{m} + 1 \cdot 10^{-6} \cdot L$ | Measure with horizontal machine one coordinate |
| Form measurement | | | | |
| Roundness | External 0.3 mm...300 mm | | 0.10 μm | |
| | Internal 0.5 mm...360 mm | | 0.10 μm | |
| Machine Tools & EDM Machines | | | | Evaluation according to VDI/DGQ 3441, ISO 230-2/4 |
| Positioning error of linear axes | 0 m...30 m | <i>Calibration on-site</i> | 0,2 $\mu\text{m} + 3 \cdot 10^{-6} \cdot L$ | With Laser interferometer |
| Horizontal length measuring machine | 0 m...1 m | <i>Calibration on-site</i> | 0,1 $\mu\text{m} + 0.4 \cdot 10^{-6} \cdot L$ | With Laser interferometer + Slip Gauge Block |
| Vertical length measuring machine - 1D | 0 mm...100 mm | <i>Also on-site calibration</i> | 0,1 $\mu\text{m} + 0.3 \cdot 10^{-6} \cdot L$ (<i>L in meter</i>) | With Laser interferometer |
| Coordinate measuring machine | 0 m...1m | <i>Calibration on-site</i> | Uncertainty of the used standard (step gauge) | Calibration in accordance to ISO 10360-2 or VDI 2617 |
| | | | 0,2 $\mu\text{m} + 0,5 \cdot 10^{-6} \cdot L$ | |
| Laser distance measuring instrument | 0 m...5.0 m | | ≥ 1 digit | Comparison with Laser interferometer |
| Perpendicularity of linear axes | Reference length 600 mm | <i>Calibration on-site</i> | Straightness: 1,7 $\mu\text{m} / 600\text{mm}$ | Granite square |
| | | | Squareness: 1,2 $\mu\text{m} / 400$ mm | |



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|---|---|--|---|---|
| Positional deviation of rotary axes | Every 30° | | 0,4" | With optical polygon and autocollimator |
| Flatness of surface plate | Lmin, Bmin : 0.2 m Base \geq 50 mm | <i>Calibration on-site</i> | $0.5 \mu\text{m} + 0,5 \cdot 10^{-6} \cdot L$ L: Length of surface plate | With electronic level meters, according to DIN 876 and ISO 8512 |
| Granite square / Beveled precision square | 0 m...1 m | Squareness | $1,0 \mu\text{m} + 1,3 \cdot 10^{-6} \cdot L$ | Square Inspect |
| | | Straightness | $0,5 \mu\text{m} + 1,6 \cdot 10^{-6} \cdot L$ | Square Inspect |
| | | Straightness | $0,25 \mu\text{m} + 0,6 \cdot 10^{-6} \cdot L$ | With autocollimator |
| Flat and stop square | 0 m...1 m | Squareness | $0,9 \mu\text{m} + 1,6 \cdot 10^{-6} \cdot L$ | Square Inspect |
| | | Straightness | $0,7 \mu\text{m} + 1,6 \cdot 10^{-6} \cdot L$ | Square Inspect |
| Beveled straight edge | 0 m...0,5 m | Straightness | $0,9 \mu\text{m} + 1,6 \cdot 10^{-6} \cdot L$ | Square Inspect |
| Measuring cylinder | Up to 1 m | Squareness | $1,0 \mu\text{m} + 1,3 \cdot 10^{-6} \cdot L$ | Square Inspect |
| | | Straightness | $0,5 \mu\text{m} + 1,6 \cdot 10^{-6} \cdot L$ | Square Inspect |
| Direct voltage | | | | |
| Voltmeters | 0 mV ... <330 mV | | $1.2 \mu\text{V} + 29 \cdot 10^{-6} \text{ U}$ | <i>Also on-site calibration</i> |
| | 0,33 V ... <3,3 V | | $2 \mu\text{V} + 13 \cdot 10^{-6} \text{ U}$ | |
| | 3,3 V ... <33 V | | $24 \mu\text{V} + 14 \cdot 10^{-6} \text{ U}$ | |
| | 33 V ... <330 V | | $0.1 \text{ mV} + 21 \cdot 10^{-6} \text{ U}$ | |
| | 330 V ... 1000 V | | $1.8 \text{ mV} + 21 \cdot 10^{-6} \text{ U}$ | |
| Calibration of voltage probes | 32 V ... <320 V | | $22 \text{ mV} + 405 \cdot 10^{-6} \text{ U}$ | <i>Also on-site calibration</i> |
| | 320 V ... 1050 V | | $66 \text{ mV} + 410 \cdot 10^{-6} \text{ U}$ | |
| Calibration of high voltage measurement instruments | 1kV ... \leq 10 kV | | 0,11% + 0,1 V | <i>Also on-site calibration</i> |
| | > 10 kV ... 20 kV | | 0,14% + 0,4 V | |
| | 0 mV ... 200 mV | | $0,6 \mu\text{V} + 5.1 \cdot 10^{-6} \text{ U}$ | <i>Also on-site calibration</i> |
| | >0,2 V ... 2 V | | $6 \mu\text{V} + 3.5 \cdot 10^{-6} \text{ U}$ | |
| | >2 V ... 20 V | | $58 \mu\text{V} + 3.5 \cdot 10^{-6} \text{ U}$ | |
| | >20 V ... 200 V | | $0.6 \text{ mV} + 5.5 \cdot 10^{-6} \text{ U}$ | |
| >200 V ... 1000 V | | $5.8 \text{ mV} + 5.5 \cdot 10^{-6} \text{ U}$ | | |



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|---|---|---|---|---------------------------------|
| Calibration of high voltage generators | 1 kV ... \leq 10 kV > 10 kV ... 50 kV | | 0,11% + 0,6 V 0,14% + 1 V | <i>Also on-site calibration</i> |
| Direct current | | | | |
| Current meters | 0 ... <330 μ A 0.33 ... <3.3 mA 3.3 ... <33 mA 33 ... <330 mA 0,33 ... <1.1 A 1.1 ... <3 A 3 ... <11 A 11 ... 20.5 A | | 62.2 nA + $208 \cdot 10^{-6}$ I 81.6 nA + $163 \cdot 10^{-6}$ I 0.6 μ A + $119 \cdot 10^{-6}$ I 6.5 μ A + $129 \cdot 10^{-6}$ I 46.2 μ A + $258 \cdot 10^{-6}$ I 46.2 μ A + $440 \cdot 10^{-6}$ I 577.4 μ A + $580 \cdot 10^{-6}$ I 866 μ A + $1,16 \cdot 10^{-3}$ I | <i>Also on-site calibration</i> |
| Calibrators | 0 μ A ... 200 μ A >200 μ A ... 2 mA >2 mA ... 20 mA >20 mA ... 200 mA >20 mA ... 2 A >2 A ... 20 A | | 0.7 nA + $12 \cdot 10^{-6}$ I 5.8 nA + $12 \cdot 10^{-6}$ I 58 nA + $14 \cdot 10^{-6}$ I 0.6 μ A + $48 \cdot 10^{-6}$ I 5.8 μ A + $185 \cdot 10^{-6}$ I 57.7 μ A + $400 \cdot 10^{-6}$ I | <i>Also on-site calibration</i> |
| Clamp meters and current transducers | 1 mA ... <33 mA 33 mA ... <330 mA 0.33 A ... <1.1 A 1.1 A ... <2 A 2 A ... <20 A 20 A ... <120 A 120 A ... <205 A 205 A ... <550 A 550 A ... <1025 A 1025 A ... < 2500 A 2500 A ... 5000A | | 0.2 μ A + $28 \cdot 10^{-4}$ I 1.5 μ A + $28 \cdot 10^{-4}$ I 20 μ A + $28 \cdot 10^{-4}$ I 20 μ A + $29 \cdot 10^{-4}$ I 0.8 mA + $20 \cdot 10^{-4}$ I 3.9 mA + $20 \cdot 10^{-4}$ I 4.4 mA + $38 \cdot 10^{-4}$ I 14.5 mA + $37 \cdot 10^{-4}$ I 21.7 mA + $38 \cdot 10^{-4}$ I 0.65 A + $54 \cdot 10^{-4}$ I 0.65 A + $54 \cdot 10^{-4}$ I | <i>Also on-site calibration</i> |
| Alternate voltage | | | | |
| Voltmeters | 1 mV ... <32 mV | 10 Hz ... 45 Hz >45 Hz ... 10 kHz >10 kHz ... 20 kHz >20 kHz ... 50 kHz >50 kHz...100 kHz >100kHz...500kHz | 7 μ V + $924 \cdot 10^{-6}$ U 7 μ V + $175 \cdot 10^{-6}$ U 7 μ V + $232 \cdot 10^{-6}$ U 7 μ V + $1.2 \cdot 10^{-3}$ U 14 μ V + $4.1 \cdot 10^{-3}$ U 58 μ V + $9.2 \cdot 10^{-3}$ U | <i>Also on-site calibration</i> |



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|---|---|--------------------------------------|---|---------------------------------|
| Calibration of voltage probes | 33 mV ... <330 mV | 10 Hz ... 45 Hz | 10.9 μ V + 347·10 ⁻⁶ U | |
| | | >45 Hz ... 10 kHz | 9.3 μ V + 169·10 ⁻⁶ U | |
| | | >10 kHz ... 20 kHz | 19.3 μ V + 86·10 ⁻⁶ U | |
| | | >20 kHz ... 50 kHz | 9.3 μ V + 408·10 ⁻⁶ U | |
| | | >50 kHz...100 kHz | 37 μ V + 926·10 ⁻⁶ U | |
| | | >100kHz...500kHz | 81 μ V + 2.31·10 ⁻³ U | |
| | 0.33 mV ... <3.3 V | 10 Hz ... 45 Hz | 58 μ V + 347·10 ⁻⁶ U | |
| | | >45 Hz ... 10 kHz | 70 μ V + 175·10 ⁻⁶ U | |
| | | >10 kHz ... 20 kHz | 70 μ V + 221·10 ⁻⁶ U | |
| | | >20 kHz ... 50 kHz | 58 μ V + 347·10 ⁻⁶ U | |
| | | >50 kHz...100 kHz | 145 μ V + 810·10 ⁻⁶ U | |
| | | >100kHz...500kHz | 693 μ V + 2.8·10 ⁻³ U | |
| | 3.3 V ... <33 V | 10 Hz ... 45 Hz | 753 μ V + 347·10 ⁻⁶ U | |
| | | >45 Hz ... 10 kHz | 695 μ V + 175·10 ⁻⁶ U | |
| | | >10 kHz ... 20 kHz | 695 μ V + 278·10 ⁻⁶ U | |
| | | >20 kHz ... 50 kHz | 695 μ V + 405·10 ⁻⁶ U | |
| | | >50 kHz...100 kHz | 1.8 mV + 1041·10 ⁻⁶ U | |
| | | >100kHz...500kHz | 693 μ V + 2.8·10 ⁻³ U | |
| | 33 V ... <330 V | 45 Hz ... 1 kHz | 2.4 mV + 221·10 ⁻⁶ U | |
| | | >1 kHz ... 10 kHz | 7 mV + 232·10 ⁻⁶ U | |
| >10 kHz ... 20 kHz | | 7 mV + 290·10 ⁻⁶ U | | |
| >20 kHz ... 50 kHz | | 7 mV + 347·10 ⁻⁶ U | | |
| >50 kHz...100 kHz | | 58 mV + 2.31·10 ⁻³ U | | |
| >100kHz...500kHz | | 693 μ V + 2.8·10 ⁻³ U | | |
| 330 V ... 1020 V | 45 Hz ... 1 kHz | 12.9 mV + 347·10 ⁻⁶ U | | |
| | >1 kHz ... 5 kHz | 12.9 mV + 290·10 ⁻⁶ U | | |
| | >5 kHz ... 10 kHz | 12.9 mV + 347·10 ⁻⁶ U | | |
| Calibration of high voltage measurement instruments | 32 V ... <320 V 320 V ... 1050 V | Max 60 Hz Max 60 Hz | 44 mV + 695·10 ⁻⁶ U 258 mV + 700·10 ⁻⁶ U | <i>Also on-site calibration</i> |
| | 1 kV ... \leq 10 kV 10 kV ... \leq 50 kV | 50 Hz 50 Hz | 0,32 % + 0,6 V 0,32% + 1V | <i>Possibile anche On-Site</i> |



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|---|---------------------------------------|---|--|---------------------------------|
| Calibrators | 0 mV ... 200 mV | 1 Hz ... 10 Hz >10 Hz ... 40 Hz >40 Hz ... 100 Hz >100 Hz ... 2 kHz >2 kHz ... 10 kHz >10 kHz ... 30kHz >30 kHz ... 100 kHz | 14 μ V + 167·10 ⁻⁶ U 4 μ V + 143·10 ⁻⁶ U 4 μ V + 118·10 ⁻⁶ U 2.1 μ V + 113·10 ⁻⁶ U 4 μ V + 138·10 ⁻⁶ U 8 μ V + 341·10 ⁻⁶ U 20 μ V + 766·10 ⁻⁶ U | <i>Also on-site calibration</i> |
| | >200 mV ... 2V | 1 Hz ... 10 Hz >10 Hz ... 40 Hz >40 Hz ... 100 Hz >100 Hz ... 2 kHz >2 kHz ... 10 kHz >10 kHz ... 30kHz >30 kHz ... 100 kHz | 120 μ V + 151·10 ⁻⁶ U 21 μ V + 117·10 ⁻⁶ U 21 μ V + 92·10 ⁻⁶ U 21 μ V + 77·10 ⁻⁶ U 21 μ V + 112·10 ⁻⁶ U 40 μ V + 221·10 ⁻⁶ U 200 μ V + 571·10 ⁻⁶ U | |
| | >2V ... 20 V | 1 Hz ... 10 Hz >10 Hz ... 40 Hz >40 Hz ... 100 Hz >100 Hz ... 2 kHz >2 kHz ... 10 kHz >10 kHz ... 30kHz >30 kHz ... 100 kHz | 58 μ V + 9·10 ⁻⁶ U 208 μ V + 116·10 ⁻⁶ U 208 μ V + 91·10 ⁻⁶ U 208 μ V + 76·10 ⁻⁶ U 208 μ V + 111·10 ⁻⁶ U 404 μ V + 220·10 ⁻⁶ U 2001 μ V + 570·10 ⁻⁶ U | |
| | >20V ... 200 V | 1 Hz ... 10 Hz >10 Hz ... 40 Hz >40 Hz ... 100 Hz >100 Hz ... 2 kHz >2 kHz ... 10 kHz >10 kHz ... 30kHz >30 kHz ... 100 kHz | 1 mV + 6.8·10 ⁻⁶ U 2 mV + 115·10 ⁻⁶ U 2 mV + 90·10 ⁻⁶ U 2 mV + 75·10 ⁻⁶ U 2 mV + 110·10 ⁻⁶ U 4 mV + 220·10 ⁻⁶ U 20 mV + 570·10 ⁻⁶ U | |
| | >200 V ... 1000 V | 1 Hz ... 10 Hz >10 Hz ... 40 Hz >40 Hz ... 10 kHz >10 kHz ... 30kHz >30 kHz ... 100 kHz | 80 mV + 190·10 ⁻⁶ U 26 mV + 145·10 ⁻⁶ U 26 mV + 140·10 ⁻⁶ U 50 mV + 265·10 ⁻⁶ U 250 mV + 700·10 ⁻⁶ U | |
| Calibration of high voltage measurement instruments | 1 kV ... ≤ 10 kV 10 kV ... ≤ 50 kV | 50 Hz 50 Hz | 0,23% + 0,6V 0,22% + 1 V | <i>Also on-site calibration</i> |
| Alternate current | | | | |
| Current meters | 29 μ A ... <330 μ A | 10 Hz ... 20 Hz >20 Hz ... 45 Hz >45 Hz ... 1 kHz >1 kHz ... 5 kHz >5 kHz ... 10 kHz | 0.3 μ A + 2,4·10 ⁻³ I 0.3 μ A + 1,8·10 ⁻³ I 0.3 μ A + 1,5·10 ⁻³ I 0.3 μ A + 3,5·10 ⁻³ I 0.4 μ A + 9,3·10 ⁻³ I | <i>Also on-site calibration</i> |



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|---|--------------------|--|---|---------|
| | 0.33 mA ... <3.3mA | >10 kHz ... 30 kHz | 0.6 μ A + 18,5 \cdot 10 ⁻³ I | |
| | | 10 Hz ... 20 Hz | 0.3 μ A + 2,4 \cdot 10 ⁻³ I | |
| | | >20 Hz ... 45 Hz | 0.3 μ A + 1,5 \cdot 10 ⁻³ I | |
| | | >45 Hz ... 1 kHz | 0.3 μ A + 1,2 \cdot 10 ⁻³ I | |
| | | >1 kHz ... 5 kHz | 0.4 μ A + 2,4 \cdot 10 ⁻³ I | |
| | | >5 kHz ... 10 kHz | 0.5 μ A + 5,8 \cdot 10 ⁻³ I | |
| | 3.3 mA ... <33 mA | >10 kHz ... 30 kHz | 0.8 μ A + 11,6 \cdot 10 ⁻³ I | |
| | | 10 Hz ... 20 Hz | 3.3 μ A + 2,1 \cdot 10 ⁻³ I | |
| | | >20 Hz ... 45 Hz | 3.3 μ A + 1,1 \cdot 10 ⁻³ I | |
| | | >45 Hz ... 1 kHz | 3.3 μ A + 462 \cdot 10 ⁻⁶ I | |
| | | >1 kHz ... 5 kHz | 3.3 μ A + 924 \cdot 10 ⁻⁶ I | |
| | | >5 kHz ... 10 kHz | 4.2 μ A + 2,4 \cdot 10 ⁻³ I | |
| | 33 mA ... <330 mA | >10 kHz ... 30 kHz | 5.2 μ A + 4,6 \cdot 10 ⁻³ I | |
| | | 10 Hz ... 20 Hz | 23.9 μ A + 2,1 \cdot 10 ⁻³ I | |
| | | >20 Hz ... 45 Hz | 23.9 μ A + 1,1 \cdot 10 ⁻³ I | |
| | | >45 Hz ... 1 kHz | 23.9 μ A + 462 \cdot 10 ⁻⁶ I | |
| | | >1 kHz ... 5 kHz | 58.1 μ A + 1,2 \cdot 10 ⁻³ I | |
| | | >5 kHz ... 10 kHz | 116 μ A + 2,4 \cdot 10 ⁻³ I | |
| | 0.33 A ... <1.1 A | >10 kHz ... 30 kHz | 231 μ A + 4,7 \cdot 10 ⁻³ I | |
| | | 10 Hz ... 45 Hz | 116 μ A + 2,1 \cdot 10 ⁻³ I | |
| | | >45 Hz ... 1 kHz | 116 μ A + 577 \cdot 10 ⁻⁶ I | |
| >1 kHz ... 5 kHz | | 12 mA + 7,0 \cdot 10 ⁻³ I | | |
| 1.1 A ... <3 A | >5 kHz ... 10 kHz | 58 mA + 28,9 \cdot 10 ⁻³ I | | |
| | 10 Hz ... 45 Hz | 147 μ A + 2,1 \cdot 10 ⁻³ I | | |
| | >45 Hz ... 1 kHz | 147 μ A + 693 \cdot 10 ⁻⁶ I | | |
| | >1 kHz ... 5 kHz | 1.2 mA + 7,0 \cdot 10 ⁻³ I | | |
| 3 A ... <11 A | >5 kHz ... 10 kHz | 5.8 mA + 28,9 \cdot 10 ⁻³ I | | |
| | 45 Hz ... 100 Hz | 2.3 mA + 693 \cdot 10 ⁻⁶ I | | |
| | >100 Hz ... 1 kHz | 2.3 mA + 1,2 \cdot 10 ⁻³ I | | |
| | >1 kHz ... 5 kHz | 2.3 mA + 34,7 \cdot 10 ⁻³ I | | |
| | | >5 kHz ... 10 kHz | 5.8 mA + 28,9 \cdot 10 ⁻³ I | |



SCS Directory

Accreditation number: SCS 0115

| Measured Quantity / Instrument or Gauge | Measurement Range | Measurement Conditions | Best Measurement Capability \pm ¹⁾ | Remarks |
|---|-----------------------|-------------------------------------|---|-------------------------------------|
| Calibrators | 11 A ... 20.5 A | 45 Hz ... 100 Hz | 5.8 mA + $1,4 \cdot 10^{-3}$ I | <i>Also on-site calibration</i> |
| | | >100 Hz ... 1 kHz | 5.8 mA + $1,8 \cdot 10^{-3}$ I | |
| | | >1 kHz ... 5 kHz | 5.8 mA + $34,7 \cdot 10^{-3}$ I | |
| | 0 ... 200 μ A | 1 Hz ... 10 Hz | 0.6 μ A + $0,3 \cdot 10^{-3}$ I | |
| | | > 10 Hz ... 10 kHz | 0.6 μ A + $0,3 \cdot 10^{-3}$ I | |
| | | > 10 kHz ... 30 kHz | 0.6 μ A + $0,7 \cdot 10^{-3}$ I | |
| | | > 30 kHz ... 100 kHz | 0.6 μ A + $4 \cdot 10^{-3}$ I | |
| | >200 μ A ... 2 mA | 1 Hz ... 10 Hz | 0.6 μ A + $0,3 \cdot 10^{-3}$ I | |
| | | > 10 Hz ... 10 kHz | 0.6 μ A + $0,3 \cdot 10^{-3}$ I | |
| | | > 10 kHz ... 30 kHz | 0.6 μ A + $0,7 \cdot 10^{-3}$ I | |
| | > 30 kHz ... 100 kHz | 0.6 μ A + $4 \cdot 10^{-3}$ I | | |
| >2 mA ... 20 mA | 1 Hz ... 10 Hz | 6.1 μ A + $0,3 \cdot 10^{-3}$ I | <i>Also on-site calibration</i> | |
| | > 10 Hz ... 10 kHz | 6.1 μ A + $0,3 \cdot 10^{-3}$ I | | |
| | > 10 kHz ... 30 kHz | 6.1 μ A + $0,7 \cdot 10^{-3}$ I | | |
| | > 30 kHz ... 100 kHz | 6.1 μ A + $4 \cdot 10^{-3}$ I | | |
| >20 mA ... 200 mA | 1 Hz ... 10 Hz | 20 μ A + $0,4 \cdot 10^{-3}$ I | | |
| | > 10 Hz ... 10 kHz | 20 μ A + $0,3 \cdot 10^{-3}$ I | | |
| | > 10 kHz ... 30 kHz | 20 μ A + $0,7 \cdot 10^{-3}$ I | | |
| >200 mA ... 2 A | 10 Hz ... 2 kHz | 0.2 mA + $0,7 \cdot 10^{-3}$ I | | |
| | > 2 kHz ... 10 kHz | 0.2 mA + $0,8 \cdot 10^{-3}$ I | | |
| | > 10 kHz ... 30 kHz | 0.2 mA + $3 \cdot 10^{-3}$ I | | |
| >2 A ... 20 A | 10 Hz ... 2 kHz | 2 mA + $0,9 \cdot 10^{-3}$ I | <i>Also on-site calibration</i> | |
| | > 2 kHz ... 10 kHz | 2 mA + $2,5 \cdot 10^{-3}$ I | | |
| Clamp meters and current transducers | 1 mA ... < 3.3 mA | 45 Hz ... 1 kHz | | 0.1 μ A + $30 \cdot 10^{-4}$ I |
| | 3.3 mA ... < 33 mA | 45 Hz ... 1 kHz | | 1.2 μ A + $29 \cdot 10^{-4}$ I |
| | 33 mA ... < 330 mA | 45 Hz ... 1 kHz | | 11.6 μ A + $29 \cdot 10^{-4}$ I |
| | 0.33 A ... < 1.1 A | 45 Hz ... 1 kHz | | 60 μ A + $29 \cdot 10^{-4}$ I |
| | 1.1 A ... < 2 A | 45 Hz ... 1 kHz | | 60 μ A + $29 \cdot 10^{-4}$ I |
| | 2 A ... < 20 A | 10 Hz ... 65 Hz | | 0.93 mA + $20 \cdot 10^{-4}$ I |
| | 2 A ... < 20 A | > 65 Hz ... 300 Hz | | 0.93 mA + $20 \cdot 10^{-4}$ I |
| | 2 A ... < 20 A | > 300 Hz ... 1 kHz | | 0.93 mA + $21 \cdot 10^{-4}$ I |
| | 2 A ... < 20 A | > 1 kHz ... 3 kHz | 3.1 mA + $31 \cdot 10^{-4}$ I | |
| | 2 A ... < 20 A | > 3 kHz ... 6 kHz | 6.2 mA + $80 \cdot 10^{-4}$ I | |
| 2 A ... < 20 A | > 6 kHz ... 10 kHz | 9.3 mA + $156 \cdot 10^{-4}$ I | | |
| 20 A ... < 120 A | 50 Hz ... 65 Hz | 0.3 mA + $20 \cdot 10^{-4}$ I | <i>Also on-site calibration</i> | |
| 20 A ... < 120 A | > 65 Hz ... 300 Hz | 0.5 mA + $20 \cdot 10^{-4}$ I | | |
| 20 A ... < 120 A | > 300 Hz ... 1 kHz | 1.6 mA + $22 \cdot 10^{-4}$ I | | |
| 20 A ... < 120 A | > 1 kHz ... 3 kHz | 3.9 mA + $31 \cdot 10^{-4}$ I | | |
| 120 A ... < 205 A | 50 Hz ... 45 Hz | 0.65 A + $54 \cdot 10^{-4}$ I | | |
| 120 A ... < 205 A | > 45 Hz ... 400 Hz | 0.03 A + $39 \cdot 10^{-4}$ I | | |
| 120 A ... < 205 A | > 400 Hz ... 1 kHz | 0.65 A + $54 \cdot 10^{-4}$ I | | |
| 120 A ... < 205 A | > 1 kHz ... 3 kHz | 0.93 A + $62 \cdot 10^{-4}$ I | | |



SCS Directory

Accreditation number: SCS 0115

| Measured Quantity / Instrument or Gauge | Measurement Range | Measurement Conditions | Best Measurement Capability \pm ¹⁾ | Remarks |
|---|------------------------------------|---|---|---------------------------------|
| Resistance Ohm-meters | 205 A ... < 550 A | 50 Hz ... 65 Hz | 0.65 A + $\sqrt{54 \cdot 10^{-4}}$ I | <i>Also on-site calibration</i> |
| | 205 A ... < 550 A | > 65 Hz ... 300 Hz | 0.06 A + $38 \cdot 10^{-4}$ I | |
| | 205 A ... < 550 A | > 300 Hz ... 1 kHz | 0.65 A + $54 \cdot 10^{-4}$ I | |
| | 205 A ... < 550 A | > 1 kHz ... 3 kHz | 0.93 A + $62 \cdot 10^{-4}$ I | |
| | 550 A ... < 1000 A | 50 Hz ... 45 Hz | 0.65 A + $54 \cdot 10^{-4}$ I | |
| | 550 A ... < 1000 A | > 45 Hz ... 400 Hz | 0.14 A + $39 \cdot 10^{-4}$ I | |
| | 550 A ... < 1000 A | > 400 Hz ... 1 kHz | 0.65 A + $54 \cdot 10^{-4}$ I | |
| | 550 A ... < 1000 A | > 1 kHz ... 3 kHz | 0.93 A + $62 \cdot 10^{-4}$ I | |
| | 1000 A ... < 3000A | 50 Hz ... 300 Hz | 0.65 A + $54 \cdot 10^{-4}$ I | |
| | 1000 A ... < 3000A | 300 Hz ... 1 kHz | 0.65 A + $54 \cdot 10^{-4}$ I | |
| | 1000 A ... < 3000A | 1 kHz ... 3 kHz | 0.93 A + $62 \cdot 10^{-4}$ I | |
| | 3000 A ... 6000 A | 50 Hz ... 1 kHz | 0.65 A + $54 \cdot 10^{-4}$ I | |
| | 3000 A ... 6000 A | 1 kHz ... 3 kHz | 0.93 A + $62 \cdot 10^{-4}$ I | |
| | 0 Ω ... <11 Ω | | 0.6 m Ω + $52 \cdot 10^{-6}$ R | |
| | 11 Ω ... <33 Ω | | 0.6 m Ω + $42 \cdot 10^{-6}$ R | |
| | 33 Ω ... <110 Ω | | 0.6 m Ω + $40 \cdot 10^{-6}$ R | |
| | 110 Ω ... <330 Ω | | 5.8 m Ω + $33 \cdot 10^{-6}$ R | |
| | 330 Ω ... <1.1 k Ω | | 5.8 m Ω + $33 \cdot 10^{-6}$ R | |
| | 1.1 k Ω ... <3.3 k Ω | | 57.7 m Ω + $33 \cdot 10^{-6}$ R | |
| | 3.3 k Ω ... <11 k Ω | | 57.7 m Ω + $33 \cdot 10^{-6}$ R | |
| 11 k Ω ... <33 k Ω | | 0.6 Ω + $33 \cdot 10^{-6}$ R | | |
| 33 k Ω ... <110 k Ω | | 0.6 Ω + $33 \cdot 10^{-6}$ R | | |
| 110 k Ω ... <330 k Ω | | 5.8 Ω + $37 \cdot 10^{-6}$ R | | |
| 330 k Ω ... <1.1 M Ω | | 5.8 Ω + $37 \cdot 10^{-6}$ R | | |
| 1.1 M Ω ... <3.3 M Ω | | 58 Ω + $70 \cdot 10^{-6}$ R | | |
| 3.3 M Ω ... <11 M Ω | | 58 Ω + $150 \cdot 10^{-6}$ R | | |
| 11 M Ω ... <33 M Ω | | 0.6 k Ω + $294 \cdot 10^{-6}$ R | | |
| 33 M Ω ... <110 M Ω | | 0.6 k Ω + $580 \cdot 10^{-6}$ R | | |
| 110 M Ω ... <330 M Ω | | 5.8 k Ω + $3.6 \cdot 10^{-3}$ R | | |
| 330 M Ω ... 1.1 G Ω | | 5.8 k Ω + $17.4 \cdot 10^{-3}$ R | | |



SCS Directory

Accreditation number: SCS 0115

| Measured Quantity / Instrument or Gauge | Measurement Range | Measurement Conditions | Best Measurement Capability \pm ¹⁾ | Remarks |
|--|---|--------------------------------------|---|---------------------------------|
| Resistance | 0 Ω ... 2 Ω >2 Ω ... 20 Ω >20 Ω ... 200 Ω >0.2 k Ω ... 2 k Ω >2 k Ω ... 20 k Ω >20 k Ω ... 200 k Ω >0.2 M Ω ... 2 M Ω >2 M Ω ... 20 M Ω >20 M Ω ... 200 M Ω >0.2 G Ω ... 2 G Ω | | 4 $\mu\Omega$ + 17·10 ⁻⁶ R 14 $\mu\Omega$ + 10·10 ⁻⁶ R 50 $\mu\Omega$ + 8·10 ⁻⁶ R 0.5 m Ω + 8·10 ⁻⁶ R 5 m Ω + 8·10 ⁻⁶ R 50 m Ω + 8·10 ⁻⁶ R 1 Ω + 9·10 ⁻⁶ R 100 Ω + 20·10 ⁻⁶ R 10 k Ω + 120·10 ⁻⁶ R 1 M Ω + 1510·10 ⁻⁶ R | <i>Also on-site calibration</i> |
| Calibration of oscilloscopes | | | | <i>Also on-site calibration</i> |
| Square wave signal amplitude | 1 mV ... 6.6 V 1 mV ... 130 V | | 48 μ V 59 · 10 ⁻⁴ U 6 μ V + 13 · 10 ⁻⁴ U | 50 Ohm 1 MOhm |
| Time marker | 500 ps ... <2 ns 2 ns ... <5 ns 5 ns ... <20 ns 20 ns ... <100 ns 100 ns ... <50 ms 50 ms ... <5 s | | 13 μ s + 12·10 ⁻⁶ t 130 μ s + 12·10 ⁻⁶ t 1.3 ns + 12·10 ⁻⁶ t 1.3 ns + 12·10 ⁻⁶ t 13 ns + 12·10 ⁻⁶ t 130 ns + 29·10 ⁻⁶ t | |
| Risetime | 750 ps ... 1000 ns | | 29,8 ps - 28,3 ns | |
| Temperature | | | | |
| Measurement and electrical simulation of thermocouples and calibrators | 600 ... < 800 °C 800 ... 1820 °C 0 ... < 150 °C 150 ... 2316 °C -250 ... < -100 °C -100 ... 1000 °C -210 ... < -100 °C -100 ... < -30 °C -30 ... < 150 °C 150 ... < 760 °C 760 ... 1200 °C | Type B Type C Type E Type J | 0,44 °C 0,34 °C 0,50 °C 0,21 °C 0,50 °C 0,21 °C 0,27 °C 0,23 °C 0,14 °C 0,17 °C 0,23 °C | <i>Also on-site calibration</i> |



SCS Directory

Accreditation number: SCS 0115

| Measured Quantity / Instrument or Gauge | Measurement Range | Measurement Conditions | Best Measurement Capability \pm ¹⁾ | Remarks |
|---|----------------------|--------------------------------|---|---------------------------------|
| | -200 ... < -100 °C | Type K | 0,33 °C | |
| | -100 ... < -25 °C | | 0,18 °C | |
| | -25 ... < 120 °C | | 0,16 °C | |
| | 120 ... < 1000 °C | | 0,26 °C | |
| | 1000 ... 1372 °C | | 0,40 °C | |
| | -200 ... < -100 °C | Type L | 0,37 °C | |
| | -100 ... 900 °C | | 0,26 °C | |
| | -200 ... < -100 °C | Type N | 0,40 °C | |
| -100 ... < -25 °C | | 0,22 °C | | |
| -25 ... < 410 °C | | 0,19 °C | | |
| 410 ... 1300 °C | | 0,27 °C | | |
| 0 ... < 250 °C | Type R | 0,57 °C | | |
| 250 ... < 1400 °C | | 0,35 °C | | |
| 1400 ... 1767 °C | | 0,40 °C | | |
| 0 ... < 250 °C | Type S | 0,47 °C | | |
| 250 ... < 1400 °C | | 0,37 °C | | |
| 1400 ... 1767 °C | | 0,46 °C | | |
| -250 ... < -150 °C | Type T | 0,63 °C | | |
| -150 ... 400 °C | | 0,24 °C | | |
| -200 ... < 0 °C | Type U | 0,56 °C | | |
| 0 ... 600 °C | | 0,27 °C | | |
| Torque | | | | |
| Torque wrench and screwdriver | 0.1 cNm ... 3000 Nm | ISO 6789:2003 | 1 % | <i>Also on-site calibration</i> |
| | 0.1 cNm ... 3000 Nm | ISO 6789:2017 | 1 % | |
| Torque wrench calibrators | 0.05 cN·m...1 cN·m | Using calibration beams | 0,22 % | |
| | 0.01 N·m ... 0.1 N·m | BS 7882 | 0,12 % | |
| | 0.1 N·m ... 15 N·m | | 0,1 % | |
| | 1 ... 3000 N·m | Using transfer torque wrenches | 0,14 % | <i>Also on-site calibration</i> |
| | | BS 7882 | | |
| Force | | | | |
| Force gauges and load cells | | | | |
| Tension and Compression | 0,01 cN ... <500 N | ISO 376 | 0,1% | <i>Also on-site calibration</i> |
| | 500 N ... 50 kN | | 0,025% | |

Higher measurement uncertainty possible with on-site calibration

In case of contradictions in the language versions of the directories, the Italian version shall apply

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