



## STS Directory

Accreditation number: STS 0722

International standard: ISO/CEI 17025:2017  
Swiss standard: SN EN ISO/CEI 17025:2018

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Initial accreditation: 09.05.2021  
Current accreditation: 09.05.2021 to 08.05.2026  
Scope of accreditation see: [www.sas.admin.ch](http://www.sas.admin.ch)  
(Accredited bodies)

### Scope of accreditation as of 27.01.2023

#### Testing laboratory for dimensional and shape measurement of parts

Group of products or materials, field of activity	Principle of measurement <sup>2)</sup> (characteristics, measuring ranges, type of test)	Test methods, remarks (national, international standards, in-house test methods)
<b>Workpieces, inspection lots made of metal and plastic</b>	<p>Measurement by means of a tactile and optical coordinate measuring machine</p> <p>Verification of predetermined GPS tolerances of size, form and position:</p> <p>Geometrical elements:</p> <ul style="list-style-type: none"> <li>- distance</li> <li>- diameter</li> <li>- angle</li> <li>- form</li> <li>- position</li> </ul>	<p>Evaluation of measurement uncertainty according to VDI 2617 Sheet 11</p>



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Group of products or materials, field of activity	Principle of measurement <sup>2)</sup> (characteristics, measuring ranges, type of test)	Test methods, remarks (national, international standards, in-house test methods)
<p><b>Workpieces, inspection lots</b></p>	<p>Measuring range :</p> <ul style="list-style-type: none"> <li>- X 400 mm</li> <li>- Y 400 mm</li> <li>- Z 200 mm</li> </ul> <p>Measurement by means of a form measuring machine</p> <p>Verification of predetermined GPS form tolerances:</p> <ul style="list-style-type: none"> <li>- roundness</li> <li>- straightness</li> <li>- cylindricity</li> </ul> <p>Measuring range :</p> <ul style="list-style-type: none"> <li>- Diameter 250 mm</li> <li>- Height 100 mm</li> </ul>	<p>ISO 1101</p>

In case of contradictions in the language versions of the directories, the French version shall apply.

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